Global Horizon
TRAINING CENTER

Training Course:
ISO 9001 Lead Auditor

30 August - 3 September 2026
Dubai (UAE)

Training Course:
ISO 9001 Lead Auditor

Training Course code: MA236627 From: 30 August - 3 September 2026 Venue: Dubai (UAE) - Training Course Fees: 5200 Euro

Introduction

This training program is designed to develop the knowledge and practical competence required to plan, conduct, report, and close ISO 9001 Quality Management System QMS audits. It combines ISO 9001 requirements with recognized audit principles, procedures, and techniques, while incorporating practical applications relevant to Quality Control, Quality Assurance, Inspection, automotive, and manufacturing environments.

Target Audience

- Quality Control / Quality Assurance professionals
- Quality Inspectors and Inspection Engineers
- Automotive Engineers seeking to transition into Quality/Inspection roles
- Manufacturing and Production professionals
- Quality Management professionals
- Internal and external auditors
- Technical experts involved in QMS audits
- Professionals responsible for ISO 9001 conformity
- Professionals pursuing careers in conformity assessment
- Project and operations professionals involved in quality management

Learning Objectives

- Explain the fundamental concepts and principles of a Quality Management System QMS based on ISO 900
- Interpret ISO 9001 requirements from the perspective of an auditor.
- Evaluate QMS conformity to ISO 9001 requirements using fundamental audit concepts and principles.
- Plan, conduct, and close an ISO 9001 conformity assessment audit.
- Apply appropriate audit methods, evidence collection and verification techniques.
- Identify and document nonconformities using objective, evidence-based findings.

- Prepare audit reports and communicate audit conclusions effectively.
- Lead audit activities and contribute effectively to an audit team.
- Manage an ISO 9001 audit program.
- Apply audit concepts to quality control, inspection, automotive, and manufacturing scenarios.
- Prepare for the certification examination through scenario-based practice and review.

Outlines:

DAY 1 - Introduction to the Quality Management System QMS and ISO 9001

Module 1: QMS Fundamentals

- Introduction to Quality Management Systems
- Purpose and benefits of ISO 9001
- Quality management principles
- Process approach
- Risk-based thinking
- Customer focus and continual improvement

Module 2: Understanding ISO 9001 Requirements

- Context of the organization
- Leadership and commitment
- Quality policy and responsibilities
- Planning, risks and opportunities
- Quality objectives
- Support, competence and awareness
- Documented information

Module 3: ISO 9001 from an Auditor's Perspective

- Audit criteria and evidence
- Evaluating documented information

- Linking requirements to organizational processes
- Identifying potential audit evidence

Practical Exercise: Manufacturing QMS Case Study

- Identify applicable ISO 9001 requirements
- Map relevant processes
- Identify quality risks
- Determine potential audit evidence

DAY 2 - Audit Principles and Preparation for and Initiation of an Audit

Module 4: Fundamental Audit Concepts and Principles

- Audit principles
- Independence and impartiality
- Evidence-based approach
- Risk-based approach
- Confidentiality and professional judgment
- Auditor competence

Module 5: Audit Program Management

- Audit objectives, scope and criteria
- Resources and responsibilities
- Audit scheduling
- Audit team selection

Module 6: Preparing an ISO 9001 Audit

- Reviewing documented information
- Audit planning
- Audit checklists

- Process-based auditing
- Audit work documents
- Communication with the auditee

Practical Exercise: Audit Planning Workshop

- Develop an audit plan for an automotive/manufacturing organization
- Define scope, objectives, criteria, processes, team and schedule

DAY 3 - On-Site Audit Activities

Module 7: Initiating the Audit

- Opening meeting
- Confirming objectives and scope
- Roles and responsibilities
- Audit logistics and communication

Module 8: Conducting Audit Activities

- Interviewing personnel
- Observation
- Reviewing documented information
- Sampling and following audit trails
- Collecting and verifying objective evidence
- Recording findings

Module 9: Identifying and Documenting Nonconformities

- Conformity vs. nonconformity
- Major/minor findings
- Evidence supporting findings
- Writing clear nonconformity statements

- Linking findings to ISO 9001 requirements

Automotive & Manufacturing Application

- Production processes
- Incoming material inspection
- Supplier quality
- Calibration
- Nonconforming outputs
- Corrective actions
- Traceability
- Customer requirements

Practical Exercise: Mock Manufacturing Audit

- Conduct interviews
- Examine evidence
- Identify findings
- Record objective evidence

DAY 4 - Closing of the Audit

Module 10: Closing the Audit

- Preparing audit conclusions
- Reviewing findings
- Closing meeting
- Presenting nonconformities
- Communicating conclusions
- Follow-up activities

Module 11: Audit Reporting

- Audit report structure
- Reporting findings
- Objective evidence
- Nonconformity reports
- Audit records

Module 12: Follow-Up Activities

- Corrective action review
- Verification of corrective actions
- Follow-up audits
- Closure of nonconformities
- Continual improvement

Module 13: Managing an ISO 9001 Audit Program

- Monitoring audit programs
- Evaluating auditor performance
- Reviewing audit results
- Improving the audit program
- Risk-based audit planning

Practical Exercise: Full Audit Reporting

- Prepare findings and nonconformity reports
- Develop audit conclusions
- Define corrective action follow-up requirements
- Prepare final audit report

DAY 5 - Certification Examination Preparation & Exam

Module 14: Examination Preparation

- Review ISO 9001 requirements
- Review audit principles and methodology
- Audit preparation and execution
- Audit reporting and nonconformity identification
- Audit program management
- Scenario-based questions
- Practice quizzes and examination techniques

Mock Examination

- Scenario-based questions across QMS fundamentals, QMS requirements, audit principles, audit preparation, conducting audits, closing audits and audit program management

4. Practical Training Components

- ISO 9001 clause interpretation exercises
- Manufacturing QMS case study
- Audit planning workshop
- Audit checklist development
- Interviewing and questioning techniques
- Objective evidence collection and audit-trail exercises
- Nonconformity identification and report writing
- Mock opening and closing meetings
- Corrective action follow-up
- Full manufacturing audit simulation
- Scenario-based examination practice

Registration form on the Training Course: ISO 9001 Lead Auditor

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Complete & Mail or fax to Global Horizon Training Center (GHTC) at the address given below

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