



*Training Course:
Mark VIe PLC Control*

19 - 23 October 2025

Dubai (UAE)

Residence Inn by Marriott Sheikh Zayed Road, Dubai

Training Course: Mark VIe PLC Control

Training Course code: EN235446 From: 19 - 23 October 2025 Venue: Dubai (UAE) - Residence Inn by Marriott Sheikh Zayed Road, Dubai Training Course Fees: 5300 € Euro

Introduction

The Mark VIe PLC Control training program is designed to equip experienced professionals with an in-depth understanding of the Mark VIe PLC control system. This comprehensive 5-day training program delves into advanced system architecture, sophisticated programming techniques, complex system integration, and high-level maintenance and troubleshooting strategies. Participants will gain the expertise needed to manage, optimize, and troubleshoot Mark VIe PLC systems effectively, ensuring maximum efficiency and reliability.

Objectives

- **Enhance Understanding of Advanced System Architecture:**
 - Gain a detailed understanding of the Mark VIe PLC system architecture and components.
 - Learn about advanced communication networks and protocols, redundancy, and system reliability.
- **Master Advanced Software Configuration and Management:**
 - Deepen knowledge of system setup, configuration, and project management.
 - Utilize advanced features and utilities of the Mark VIe software suite.
- **Develop Complex Programming Skills:**
 - Implement sophisticated control strategies using various programming languages.
 - Utilize advanced debugging tools and techniques to identify and resolve complex programming issues.
- **Optimize System Integration and Diagnostics:**
 - Ensure seamless communication and data exchange with other control systems and devices.
 - Proactively monitor and optimize system performance using high-level diagnostic tools.
- **Implement Advanced Maintenance and Troubleshooting Techniques:**
 - Develop and execute predictive and preventive maintenance strategies.
 - Utilize advanced troubleshooting methodologies to resolve complex hardware and software issues.

Target Audience

This training program is tailored for experienced professionals who have a foundational understanding of PLC systems and are looking to deepen their expertise in Mark VIe PLC control systems. The ideal participants include:

- Automation Engineers: Seeking to enhance their skills in advanced PLC programming, system integration, and maintenance.
- Control System Engineers: Aiming to gain a deeper understanding of Mark VIe PLC architecture and optimize system performance.
- Maintenance Engineers: Looking to implement advanced maintenance strategies and troubleshoot complex issues.
- Technical Managers and Supervisors: Responsible for overseeing PLC system operations and ensuring system reliability and efficiency.
- Experienced Technicians: Wanting to upgrade their knowledge and skills in high-level diagnostics and system integration.

Training Program Outline

Day 1: Advanced System Architecture and Components

- In-depth System Architecture
 - Detailed analysis of Mark VIe PLC architecture
 - Advanced hardware components and their functions
- Communication Networks and Protocols
 - Advanced communication protocols Ethernet, Modbus, Profibus
 - Network topology and design considerations
- Redundancy and Reliability
 - Implementing redundancy in Mark VIe PLC systems
 - Strategies for ensuring high system reliability

Day 2: Advanced Software Configuration and Management

- Advanced System Configuration
 - Detailed system setup and configuration
 - Complex project management and organization
- Software Tools and Utilities
 - In-depth use of Mark VIe software suite
 - Utilizing advanced features and utilities for system management
- Customizing System Interfaces
 - Creating and managing customized user interfaces
 - Advanced visualization and data representation

Day 3: Complex Programming and Logic Development

- Advanced Programming Techniques
 - Complex programming concepts in Ladder Logic, Function Block Diagrams, and Structured Text
 - Integration of multiple programming languages in a single project
- Developing Advanced Control Logic
 - Implementing sophisticated control strategies
 - Using advanced functions and function blocks
- High-Level Diagnostics and Debugging
 - Advanced debugging tools and techniques
 - Identifying and resolving complex programming issues

Day 4: System Integration and High-Level Diagnostics

- Integrating Mark VIe PLC with Complex Systems
 - Advanced data exchange and integration strategies
 - Ensuring seamless communication with other control systems and devices
- High-Level Diagnostic Techniques
 - Utilizing advanced diagnostic tools for system analysis

- Proactive system monitoring and performance optimization
- Security and Compliance
 - Implementing robust security measures
 - Ensuring compliance with industry standards and regulations

Day 5: Advanced Maintenance and Troubleshooting

- Advanced Maintenance Strategies
 - Implementing predictive and preventive maintenance at an advanced level
 - Using data analytics for maintenance optimization
- High-Level Troubleshooting
 - Resolving complex hardware and software issues
 - Advanced troubleshooting methodologies and case studies
- System Upgrades and Enhancements
 - Planning and executing system upgrades
 - Integrating new technologies and features into existing systems
- Review and Advanced Q&A
 - Recap of advanced topics covered
 - Addressing advanced participant questions
 - Evaluating training effectiveness and participant feedback

Registration form on the Training Course: Mark VIe PLC Control

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Complete & Mail or fax to Global Horizon Training Center (GHTC) at the address given below

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